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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

PPLICANT:

STEPHAN FAZENY - 1 PCT

Serial No.:

10/550,249

GROUP: 3723

Filed:

SEPTEMBER 23, 2005

TITLE:

METHOD AND DEVICE FOR MACHINING COMPOSITE PARTS

FORMED FROM A CARRIER DEVICE AND A STAMPING PAD

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

SUBMISSION OF INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Sir:

Attached hereto is a copy of the International Preliminary Report on Patentability.

Respectfully submitted

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By_

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enclosure

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: MAIL STOP Amendment, COMMISSIONER FOR PATENTS, P.O. Box 1450, Alexandria, VA 22313-1450, on

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PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter I of the Patent Cooperation Treaty)

(PCT Rule 44bis)

Applicant's or agent's file reference A2003/00479	FOR FURTHER ACTION	See item 4 below		
International application No. PCT/AT2004/000061				
International Patent Classification (8th See relevant information in Form P	edition unless older edition indicated) PCT/ISA/237			
Applicant TROTEC PRODUKTIONS U. VERTRIEBS GMBH				

_							
1.	This international preliminary report on patentability (Chapter I) is issued by the International Bureau on behalf of the International Searching Authority under Rule 44 bis. 1(a).						
2.	This REPORT consists of a total of 8 sheets, including this cover sheet.						
	In the attached sheets, any reference to the written opinion of the International Searching Authority should be read as a reference to the international preliminary report on patentability (Chapter I) instead.						
3.	3. This report contains indications relating to the following items:						
	Box No. I	Basis of the report					
	Box No. II	Priority					
	Box No. III	Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
	Box No. IV	Lack of unity of invention					
	Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
	Box No. VI	Certain documents cited					
	Box No. VII	Certain defects in the international application					
	Box No. VIII	Certain observations on the international application					
4.		mmunicate this report to designated Offices in accordance with Rules 44bis.3(c) and 93bis.1 but nakes an express request under Article 23(2), before the expiration of 30 months from the priority					

•	Date of issuance of this report 22 February 2006 (22.02.2006)
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Yolaine Cussac
Facsimile No. +41 22 740 14 35	Telephone No. +41 22 338 70 80

Form PCT/IB/373 (January 2004)

PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHOR:	ITY					
То:		PCT				
			RITTEN OPINION OF THE TONAL SEARCHING AUTHORITY			
÷.			(PCT Rule 43bis.1)			
		Date of mailing (day/month/year)				
Applicant's or agent's file reference		FOR FURTHER ACTION .				
A2003/00479 International application No.	International filing date ((day/month/year)	See paragraph 2 below Priority date (day/month/year)			
PCT/AT2004/000061	02.03.2004					
International Patent Classification (IPC) or both Applicant	national classification an	d IPC				
TROTEC PRODUKTIONS U.	. VERTRIEBS	GMBH				
Box No. IV Lack of unit Box No. V Reasoned st applicability Box No. VI Certain doct Box No. VII Certain defe Box No. VIII Certain obse 2. FURTHER ACTION If a demand for infernational prelin International Preliminary Examining than this one to be the IPEA and the this International Searching Authority If this opinion is, as provided above,	shment of opinion with restry of invention atement under Rule 43bis, citations and explanation uments cited ects in the international appearations on the international appearations on the international explanation is maintained with the so-considered will not be so considered to be a written priate, with amendments, not 22 months from the priate of 22 months from the priate.	gard to novelty, inventional application and application that this does not apply the International Bult. The opinion of the IPE before the expiration	Ill be considered to be a written opinion of the oply where the applicant chooses an Authority other reau under Rule 66.1 bis(b) that written opinions of A, the applicant is invited to submit to the IPEA and of 3 months from the date of mailing of Form			
Name and mailing address of the ISA/EP		Authorized officer				
Facsimile No.		Telephone No.				

International application No.
PCT/AT2004/00061

Box	No. I	Basis of this opinion
1.		regard to the language, this opinion has been established on the basis of the international application in the language in which it was unless otherwise indicated under this item.
		This opinion has been established on the basis of a translation from the original language into the following language
		. which is the language of a translation furnished for the purposes of international search (under
	_	Rule 12.3 and 23.1(b)).
2.		regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed tion, this opinion has been established on the basis of:
	a.	type of material
	[a sequence listing
		table(s) related to the sequence listing
	b.	format of material
		in written format
		in computer readable form
	c.	time of filing/furnishing
		contained in the international application as filed.
		filed together with the international application in computer readable form.
		furnished subsequently to this Authority for the purposes of search.
3.		In addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.
4.	Addit	tional comments:
		•

International application No.
PCT/AT2004/000061

Box No. II	Priority
1. The	following document has not yet been furnished:
\boxtimes	copy of the earlier application whose priority has been claimed (Rule 43bis.1 and 66.7(a)).
	translation of the earlier application whose priority has been claimed (Rule 43bis.1 and 66.7(b)).
	sequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established on assumption that the relevant date in the claimed priority date.
(Ru	s opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid les 43bis.1 and 64.1). Thus for the purposes of this opinion, the international filing date indicated above is considered to be the evant date.
3. Additiona	nl observations, if necessary:
	•

International application No. PCT/AT2004/00061

		INTERNATION	AL SEAR	LINING AUTHOR	TIL		PCI	/AT2004	/ 0001	001
Box	No. V	Reasoned statement citations and expla			-			industrial appl	•	
1.	Statement									
	Novelty	(N)	Claims	1-44					·	YES
		•	Claims							_ NO
:	Inventiv	e step (IS)	Claims	1 – 4 4						YES
		`.	Claims							– NO
									······································	
	Industria	l applicability (IA)	Claims	1-44						_ YES
			Claims							_ NO
2.	1.]	desplanations: Reference D1: US-B1 (2002 D2: US-A- 11-21	-6 42 -07-2 3 009	3 931 (FA	AZENY :	STEPHA	N ET A	L) 23 J	-	
	. (The docume comparison discloses document):	with	n the su referenc	ıbject es in	matte	er of theses	claim	1. to	It this

a method (column 2, lines 35-38) for machining rubber for stamps (column 1, lines 55-56) by means of a machining device (10, 14), in which a machining head (12) of a material removal device (10) is moved by means of a handling device (16, 18, 20, 22) controlled and/or regulated by a control device (28, 40) in relation to each other, in particular in an XY plane (column 3, lines 54-55), and a removal of material is performed on the stamp by the material removal device (10).

The method according to claim 1 therefore differs from the known method in that it is a method for machining

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Box No. V

Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

composite parts which are formed at least from a carrier device and a stamping pad and that the material removal device is used to divide the stamping pad of the composite part, which is at least partially connected to the carrier device, into several stamping pad parts which are distanced from each other by means of a separating joint.

The subject matter of claim 1 is consequently novel (PCT Article 33(2)).

2.1. The problem addressed by the present invention can therefore be considered that of achieving easy and flexible production at least of composite parts, comprising a stamping pad and a carrier device.

The solution to this problem proposed in claim 1 of the present application is based on an inventive step (PCT Article 33(3)) for the following reasons:

Document D2 discloses that a multicoloured stamping pad is divided by a channel/cutting line on the surface of the pad in order to avoid mixing of the inks. Use of the machine from D1 for a method for producing the product from D2 is not mentioned.

In neither of the documents D1 and D2 is there any suggestion of combining the teaching of the two documents.

Claims 2-25 are dependent on claim 1 and consequently likewise meet the requirements of the PCT with respect to novelty and inventive step.

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Box No. V

Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 3. The document **D1** is regarded as the closest prior art in comparison with the subject matter of claim 26. It discloses (the references in parentheses relate to this document):
 - a machining device (10, 14), at least comprising a material removal device (10) and a handling device, at least one machining head (12) of the material removal device being adjustable, in particular movable, by means of the handling device at least in an XY plane (column 3, lines 54-55), and the handling device being connected and/or connectable to a control device (28, 40) for controlling and/or regulating the same.

The subject matter of claim 26 therefore differs from the known machining device in that the machining device has an ink dispensing device for dispensing stamping ink, in particular colouring fluids, as and when required.

The subject matter of claim 26 is consequently novel (PCT Article 33(2)).

3.1. The problem that the present invention according to claim 26 is intended to solve can thus be considered to be that of using an ink dispensing device to allow stamping ink, in particular colouring fluids, to be applied to different pad parts which can be produced by the material removal device and the handling device (16, 18, 20, 22).

The solution to this problem that is proposed in claim 26 of the present application is based on an inventive step (PCT Article 33(3)) for the following reasons:

With regard to document D1, there is no suggestion to a

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Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

person skilled in the art that the machine tool of D1 can be used for stamping cushion removal and that the machining device has an ink dispensing device.

Claims 27-44 are dependent on claim 1 and consequently likewise meet the requirements of the PCT with respect to novelty and inventive step.

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